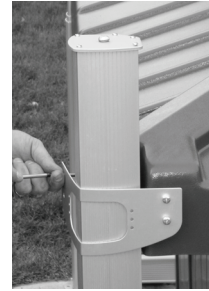




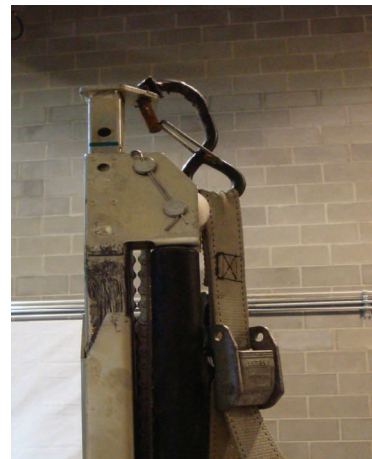
## Replacing the Pin in the Sprocket

Ensure the cover is lowered completely and resting on the tub

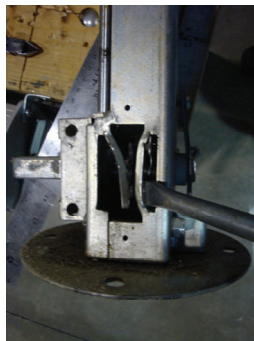
Remove the outside clamp and telescoping sleeves from the post in question, four bolts and two screws on the clamp, the center Allen head bolt on the top plate of the sleeves and #10 screw at the bottom of the sleeves



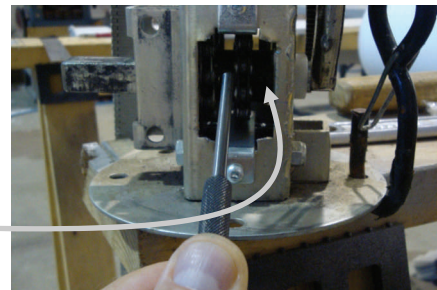
Caution the jack is spring loaded and removal of the pin will allow it to extend, ensure measures have been taken to contain this movement. A tie strap works very well—attach through the jack ear at the top and to one of the aluminum frame members at the bottom



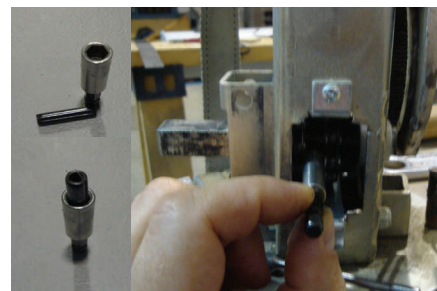
Using a large flat head screwdriver pry and break out the small metal bars to create more space to work



Using a 7/32"/5mm roll pin punch, punch out the roll pin, 6mm x 28mm, that has sheared. There are two sprockets per post and two roll pins, the roll pin in question would be the one furthest away from the square shaft.



Insert the roll pin in a 1/4" screw bit drive - preferably magnetic - this will simplify reinserting the roll pin in the sprocket



Ensure the height of the posts are all the same, should be within 1.5"/15mm

Reassemble the sleeves and outside clamp and test the system.

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