

PRODUCT MODELS

- Oasis Cover – from 2018 or earlier
- Oasis Cover – with the "Darling" cover

PURPOSE OF THE REPLACEMENT PROCEDURE

This replacement procedure should be performed if the outer shell on a cover from 2018 or earlier, or on a cover with the "Darling" cover needs to be replaced by the "Shingle" cover.

PREPARATION

- Gather the required tools, as seen in the table at right.

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- Make sure the parts kit is complete and that parts have not been damaged during transport. Call your local dealer if parts need to be replaced.

TOOLS REQUIRED

| | |
|----------------------|----------------|
| Phillips screwdriver | 36" long level |
|----------------------|----------------|

INCLUDED IN PARTS KIT

1 x Outer shell Shingle: 230612 (Mocha) / 230614 (Slate)

1 x Hardware kit: 226250 (Mocha) / 226251 (Slate)

1 x Foam bumper (8 pack): 234408

9 x Nylon screw-in anchor: 236939

⚠ CAUTION

Keep in mind that the screws may break or strip if the torque is too much when using power tools.

⚠ WARNING

This procedure must be performed by a certified Covana installer.

Keep the key out of the key switch socket at all times. The certified Covana installer must keep control of the key during the repair procedure. Derogation from this directive could cause serious injury or damage the cover.

STEP BY STEP PROCEDURE

- 1) Lower the cover (fully closed) and ensure it is sitting on the spa completely.

- 2) Remove the four M6 x 20 mm bolts and 5/16" painted metal washers from each post to separate the cover from its posts.

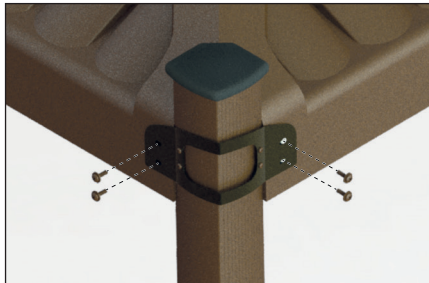


IMAGE 1

Do not discard! Leave the bracket attached to the sleeve.

- 3) With the help of another person, separate the cover in two parts to be able to remove the outer shell. To do so, push inwards on the steel frame of the inner shell; this will clear the metal inserts from the outer shell slots to give better leverage. Then, carefully lift the outer shell from the cover and put it aside, in a safe place (see image 2).

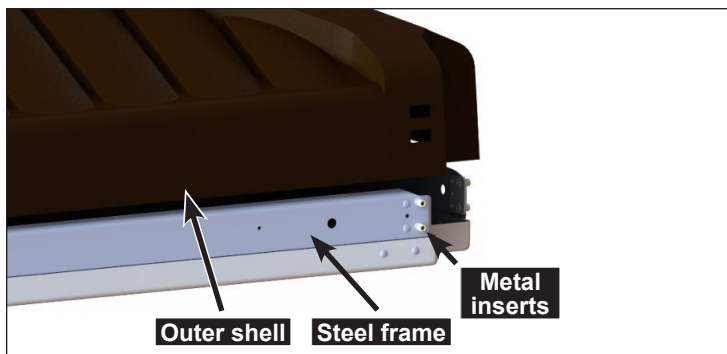


IMAGE 2

⚠ CAUTION

Ensure all the screws from step 2 are removed.

When handling the cover, two people must support the outer shell with both hands. A wide grip is recommended when handling the cover, as all four sides must be lifted equally.

Failure to follow these instructions will cause permanent damage to the outer shell.

- 4) Put a foam spacer on a supporting column to cover its flat surface as much as possible. Using a Phillips screwdriver, insert a screw-in anchor through the middle of the foam spacer and into the supporting column (see image 3).

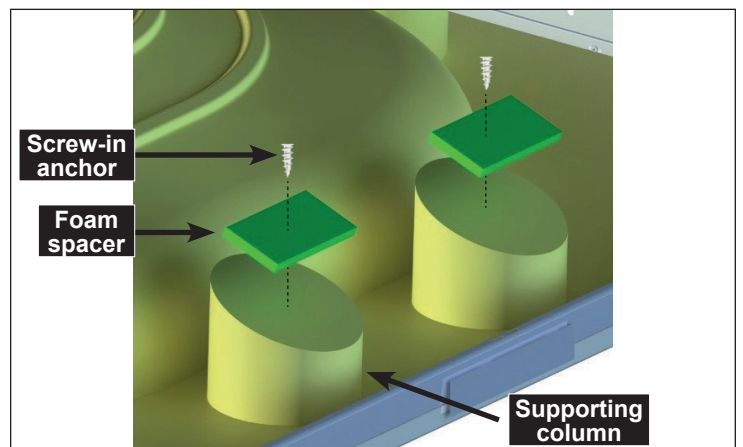


IMAGE 3

⚠ CAUTION

Ensure the screw-in anchor is completely inserted in the supporting column.

- 5) Repeat step 4 for each supporting column.
- 6) Install the new "Shingle" outer shell on the inner shell. Ensure no wires are pinched in between both shells and that the inserts from the inner frame are going through the outer shell slots on all four sides of the cover.

CAUTION

When installing the new outer shell, ensure that all the steel frames are inside of it. In addition, check all the metal inserts before continuing.

When handling the cover, two people must support the outer shell with both hands. A wide grip is recommended when handling the cover, as all four sides must be lifted equally.

Failure to follow these instructions will cause permanent damage to the outer shell.

- 7) Fasten the corner bracket to the cover **(following the A to D pattern as shown at right)** with four Phillips M6 x 20 mm bolts and 5/16" painted metal washers per post.

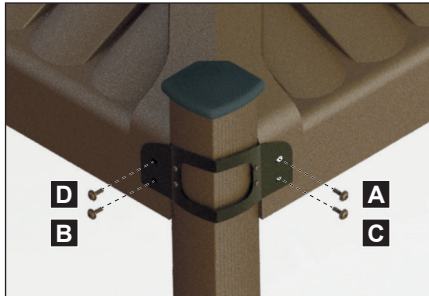


IMAGE 4

- 8) Repeat step 7 for each remaining corner bracket, following the order of installation (1 to 4) as seen in image 5.



IMAGE 5

- 9) Verify the installation of each bracket by sliding the middle sleeve up and down by hand. Make sure it slides without scratching or interfering with the inner or outer sleeve. If all seems to function properly, lower the cover and check if the sleeves are level using the 48" level on both sides of the sleeves.
- 10) Put the key back in its key switch socket. Operate the spa cover normally to see if everything is correct. If there is any issue with the cover, please refer to the troubleshooting section of the Owner's manual or call Covana for the Technical Support department.